

Maschinengewindebohrer, metrisch, für Durchgangsgewinde

Gewinde Nennmaß M	Steigung mm	Kernloch Ø1 mm	L1 mm	L2 max. mm	Ø2 mm
M 3	0.50	2.50	56.0	11.0	3.5
M 4	0.70	3.30	63.0	13.0	4.5
M 5	0.80	4.20	70.0	16.0	6.0
M 6	1.00	5.00	80.0	19.0	6.0
M 8	1.25	6.80	90.0	22.0	8.0
M 10	1.50	8.50	100.0	24.0	10.0
M 12	1.75	10.20	110.0	28.0	9.0
M 14	2.00	12.00	110.0	30.0	11.0
M 16	2.00	14.00	110.0	32.0	12.0
M 18	2.50	15.50	125.0	34.0	14.0
M 20	2.50	17.50	140.0	34.0	16.0
M 22	2.50	19.50	140.0	34.0	18.0
M 24	3.00	21.00	160.0	38.0	18.0
M 27	3.00	24.00	160.0	38.0	20.0
M 30	3.50	26.50	180.0	45.0	22.0